





Steel Legs









BEND MODULES - SERIE 10 Without Backrest



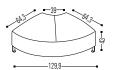
F10 Rounded Modul Ø55 cm Diameter



Straight module



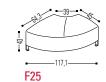
Curved Regular Module 45 cm Side



F23 Curved Regular Module 64 cm Side

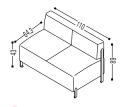


Irregular Curved Module Right



Irregular Curved Module Left

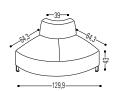
BEND MODULES - SERIE 10 With Backrest



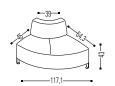
F31 Straight module 110x64 cm With Backrest



F32 Curved Regular Module 45 cm Side With Backrest



F33 Curved Regular Module 64 cm Side With Backrest



F34 Irregular Curved Module Right With Backrest



F35 Irregular Curved Module Left With Backrest



Steel Legs



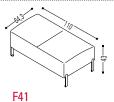




BEND MODULES - SERIE 20 Without Backrest



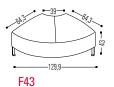
Rounded Modul Ø55 cm Diameter



Straight module 110x64 cm



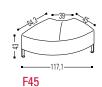
Curved Regular Module 45 cm Side



Curved Regular Module 64 cm Side

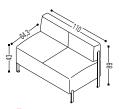


Irregular Curved Module Right



Irregular Curved Module Left

BEND MODULES - SERIE 20 With Backrest

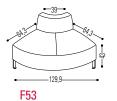


F51

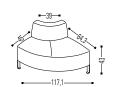
Straight module 110x64 cm With Backrest



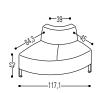
F52 Curved Regular Module 45 cm Side With Backrest



Curved Regular Module 64 cm Side With Backrest



F54 Irregular Curved Module Right With Backrest



F55 Irregular Curved Module Left With Backrest













BEND MODULES - SERIE 30 Without Backrest



Rounded Modul Ø55 cm Diameter



Straight module 110x64 cm



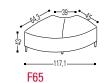
Curved Regular Module 45 cm Side



Curved Regular Module 64 cm Side



Irregular Curved Module Right



Irregular Curved Module Left

BEND ACCESSORIES AUXILIARY TABLES









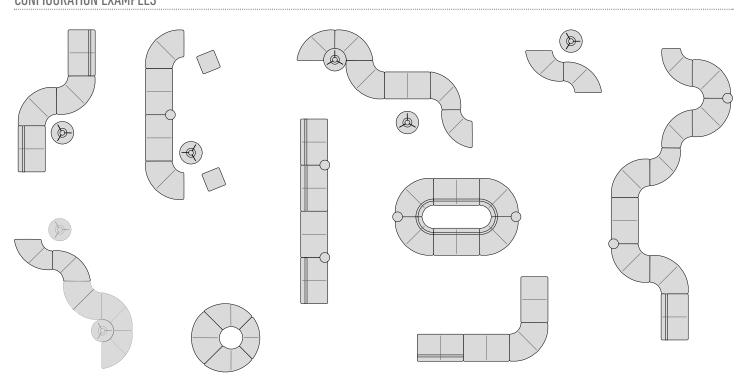


FM15

--PD

FM55

CONFIGURATION EXAMPLES







FEATURES - SERIE 10

- Modules. Bend is available in a wide range of models:
 - 60cm deep unit. With or without backrest.
 - 45cm deep unit. With or without backrest.
 - 2 symetrical units with 45cm deep on one side and 60cm deep on the other side. With or without backrest.
 - Straight unit. 60cm deep. With or without backrest.
 - Round unit. Ø55cm. With castors.
- **Structure.** Each module has 4 legs made of folded steel painted in black. The curve module includes an additional 5th leg with leveler that increases stability. Using these legs modules rest 5cm above ground floor level.
- Seat. Inner wood frame covered with PU (polyurethane) flexible moulded foam density of 55-60 kg/m³. Upholstered seat and backrest available in a wide range of fabrics. Sewing detail on the seat top provides singularity.
- Accesories. Bend can incorporate:
 - An attached auxiliary round Ø25cm table made of steel and compact laminate top round table.
 - Optional black 37mm diameter castors with Teflon tyre thread. These allow an easy movement of the seats.
 - Concatenated union kit for modular configurations FOR ALL MODELS.
- Low table. Bend configuration can be complemented with a round Ø55cm (38 and 66 cm height) low table made from steel frame and compact laminate or MFC top.

■ FINISHES

UPHOLSTERY

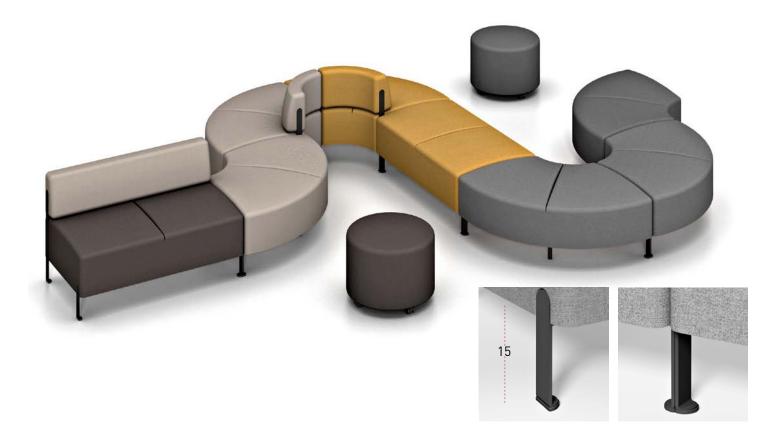
GROUP M - MELANGE/STEP



FABRIC GROUP "B" - BLAZER







FEATURES - SERIE 20

- Modules. Bend is available in a wide range of models:
 - 60cm deep unit. With or without backrest.
 - 45cm deep unit. With or without backrest.
 - 2 symetrical units with 45cm deep on one side and 60cm deep on the other side. With or without backrest.
 - Straight unit. 60cm deep. With or without backrest.
 - Round unit. Ø55cm. With castors.
- **Structure.** Each module has 4 legs made of folded steel painted in black. The curve module includes an additional 5th leg with leveler that increases stability. Using these legs modules rest 15cm above ground floor level.
- Seat. Inner wood frame covered with PU (polyurethane) flexible moulded foam density of 55-60 kg/m³. Upholstered seat and backrest available in a wide range of fabrics. Sewing detail on the seat top provides singularity.
- Accesories. Bend can incorporate:
 - An attached auxiliary round Ø25cm table made of steel and compact laminate top round table.
 - Concatenated union kit for modular configurations FOR ALL MODELS.
- Low table. Bend configuration can be complemented with a round Ø55cm (38 and 66 cm height) low table made from steel frame and compact laminate or MFC top.

FINISHES

UPHOLSTERY

GROUP M - MELANGE/STEP



FABRIC GROUP "B" - BLAZER







FEATURES - SERIE 30 - WITHOUT BACKREST

- Modules. Bend is available in a wide range of models:
 - 60cm deep unit. Without backrest.
 - 45cm deep unit. Without backrest.
 - 2 symetrical units with 45cm deep on one side and 60cm deep on the other side. Without backrest.
 - Straight unit. 60cm deep. Without backrest.
 - Round unit. Ø55cm. With castors.
- **Structure.** Each module has 4 conical legs with height adjustment made of solid beech wood finished in natural beech colour. The curve module includes an additional 5th leg with height adjustment that increases stability. Using these legs modules rest 15cm above ground floor level.
- Seat. Inner wood frame covered with PU (polyurethane) flexible moulded injected foam density of 55-60 kg/m³. Upholstered seat and backrest available in a wide range of fabrics. Sewing detail on the seat top provides singularity.
- Accesories. Bend can incorporate:
 - Concatenated union kit for modular configurations FOR ALL MODELS.
- Low table. Bend configuration can be complemented with a round Ø55cm (38 and 66 cm height) low table made from steel frame and compact laminate or MFC top.

■ FINISHES

UPHOLSTERY

GROUP M - MELANGE/STEP



FABRIC GROUP "B" - BLAZER













MATERIALS

Maximum use of materials to eliminate and minimize scraps. Use of recyclable and recycled materials in those components that do not affect the functionality and durability.

% RECYCLED



PRODUCTION

Maximum optimization of energy use. Minimal environmental impact. Last generation technological systems. Zero discharge of wastewater. No VOC coatings. Processes free of heavy metals, phosphates, OC and COD.

ALUMINIUM, STEEL & W00D



TRANSPORT

Detachable systems. Volumes that facilitate the optimization of space. Maximum reduction of energy consumption by transport.

00% PACKAGE AND THINNER FREE



USE

Quality and warranty. Long lasting. Replacements available.

EASY TO CLEAN AND MAINTAIN



DISPOSAL

Waste reduction. Supplier-manufacturer packaging reuse system. Components are easy to be separated. Inks in packaging are water-based, without solvents.

% RECYCLABLE MATERIALS

■ CERTIFICATES AND REFERENCES

The different programmes get points in different environmental categories to get the LEED certificate (sustainability, material and resources, water, energy and atmosphere, inner environment quality, innovation and design).



The mark of



PEFC Certificate





ECODESIGN Certificate



ISO 9001 Certificate



ISO 14001 Certificate



E1 Certificate by EN 13986



ACTIU TECHNOLOGY PARK LEED® PLATINUM certified by USGBC Leadership in Energy & Environmental Design LEED® Gold certified 2011 - LEED® Platinum certified 2017